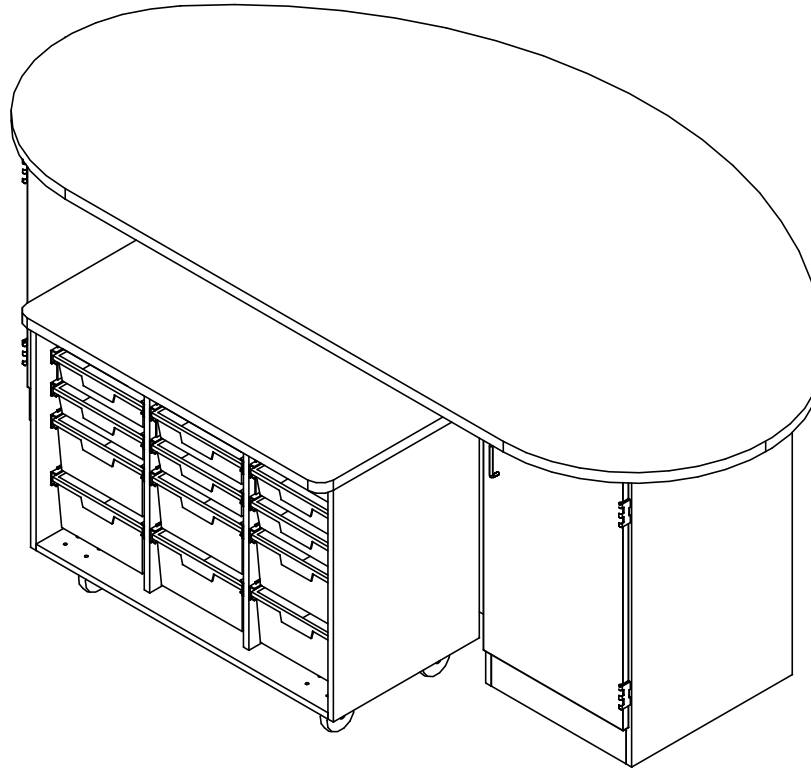


AXIS EVOLVE

AE80130, AE80134, & AE80136 SERIES (OAK OR MAPLE)
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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TITLE:
AXIS EVOLVE - ROBOTICS WORKSTATION
ASSEMBLY INSTRUCTIONS

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AE80130, AE80134, & AE80136	NTS	1 OF 8	REV A

TOOLS REQUIRED

CONTACT CEMENT

DRILL

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
CABINET	N/A	B01 - 42.50"W x 22"D x (HEIGHT VARIES)	1
CABINET	N/A	B95 - 20.00"W x 22"D x (HEIGHT VARIES)	1
CABINET	N/A	B96 - 20.00"W x 22"D x (HEIGHT VARIES)	1
TOP	VARIES	TOP, (STYLE VARIES), 1.25X50X96,AXIS,BLK,FLAT	1
SCREWS - TOP	100597	SCREW, #8X1.5 QUAD ROUND WASHER	VARIES
CONNECTING BOLT	257282	BOLT, 1/4-20X35MM, CONNECTOR BOLT	4
CONNECTING NUT	234337-JCN	JOINT CONNECTING NUT, 1/4-20X17MM	4
RUBBER BASE	100283	RUBBER BASE MOLDING (SOLD BY FOOT)	20
STAINLESS STEEL CORNERS	100057	CORNERS-STAINLESS STEEL, BASE	12
SCREWS - BASE	100064	SCREW, #6X $\frac{1}{2}$ PTH SMS SS SCREW	48
SHELF CLIPS	100027	SHELF CLIPS, PLASTIC, 5MM PIN	16

NOTE:

1. COMPONENTS VARY WITH STYLE OF WORKSTATION PURCHASED.
 - 1.1. TOP SELECTIONS:
 - 1.1.1. PLASTIC LAMINATE OR CHEMGUARD.
 - 1.2. HEIGHT SELECTIONS:
 - 1.2.1. 30"H, 34"H, OR 36"H.

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	APR BY:	DATE APR:
	APR BY:	DATE APR:



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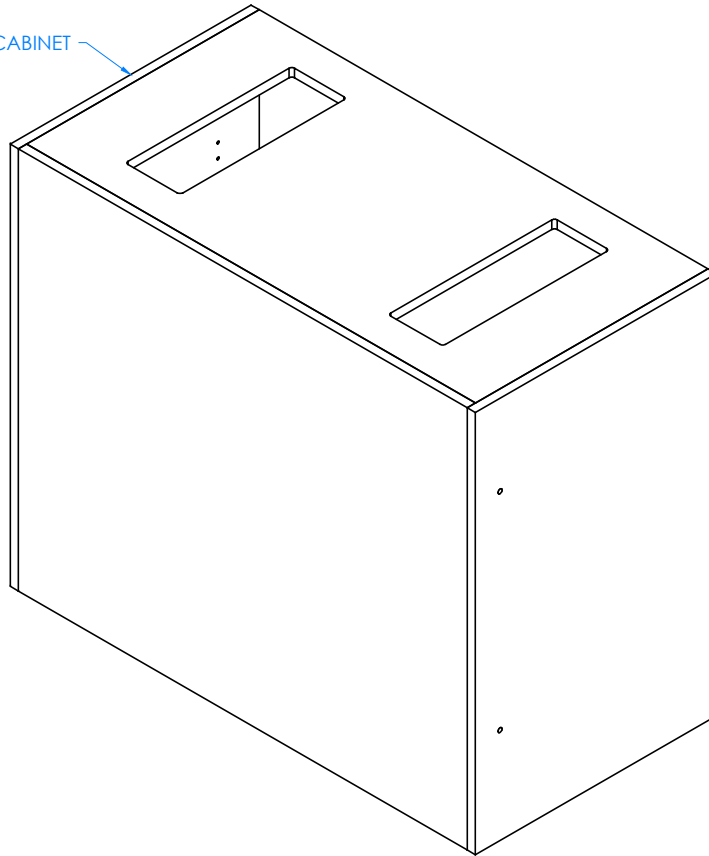
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AXIS EVOLVE - ROBOTICS WORKSTATION
TOOLS AND ASSEMBLY COMPONENTS

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B01 - OPEN CABINET



STEP 1:

- POSITION OPEN CABINET IN YOUR DESIRED LOCATION.
- LEVEL CABINET.
- ANCHOR TO FLOOR.

****NOTE****
 CABINET MUST BE LEVELED OR
 DOORS AND DRAWERS MAY NOT
 OPEN OR CLOSE CORRECTLY

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	9/1/21
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ANGLES: $= \pm 1^{\circ}0'$	APR BY:		DATE APR:	
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 ASSEMBLY INSTRUCTIONS

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A	CREATED DRAWING	9/1/21	EMR	N/A
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B96 - HINGED LEFT CABINET

8.00 TYP

FRONT OF OPEN CABINET

BACK OF OPEN CABINET

B95 - HINGED RIGHT CABINET

STEP 2:

- PLACE THE TWO DOOR CABINETS TIGHT AGAINST THE OPEN CABINET.
- DOOR CABINETS SHOULD BE PLACED 8" BACK FROM THE FRONT EDGE OF OPEN CABINET.
- MAKE SURE HINGE SIDE OF DOOR CABINETS ARE FACING OUTWARD.
- LEVEL DOOR CABINETS.
- ANCHOR TO FLOOR.

****NOTE****
CABINET MUST BE LEVELED OR DOORS AND DRAWERS MAY NOT OPEN OR CLOSE CORRECTLY

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE			
DECIMALS:	X = ± .030	DWN BY:	EMR
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XXX = ± .010	APR:	DATE APR:	
ANGLES: = ± 1°0'	APR:	DATE APR:	
CABINET SQUARENESS: = ± .0625	APR:	DATE APR:	

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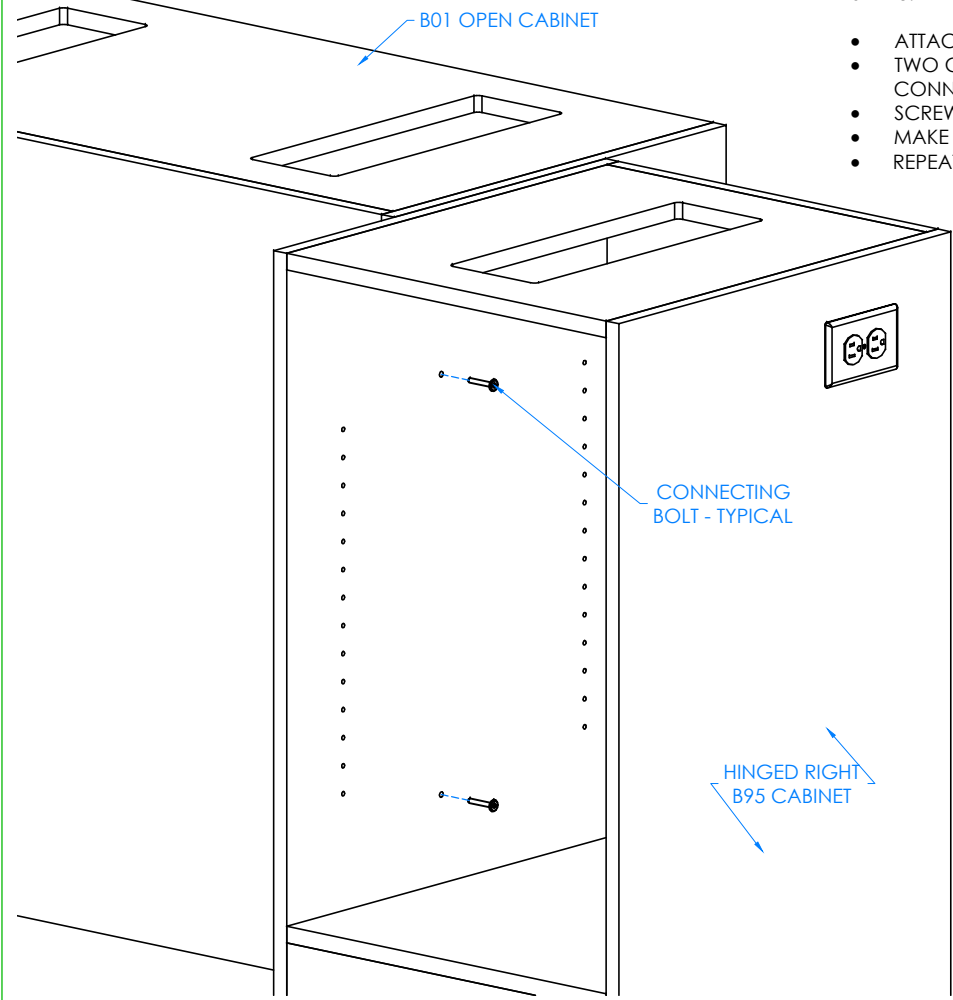
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ASSEMBLY INSTRUCTIONS

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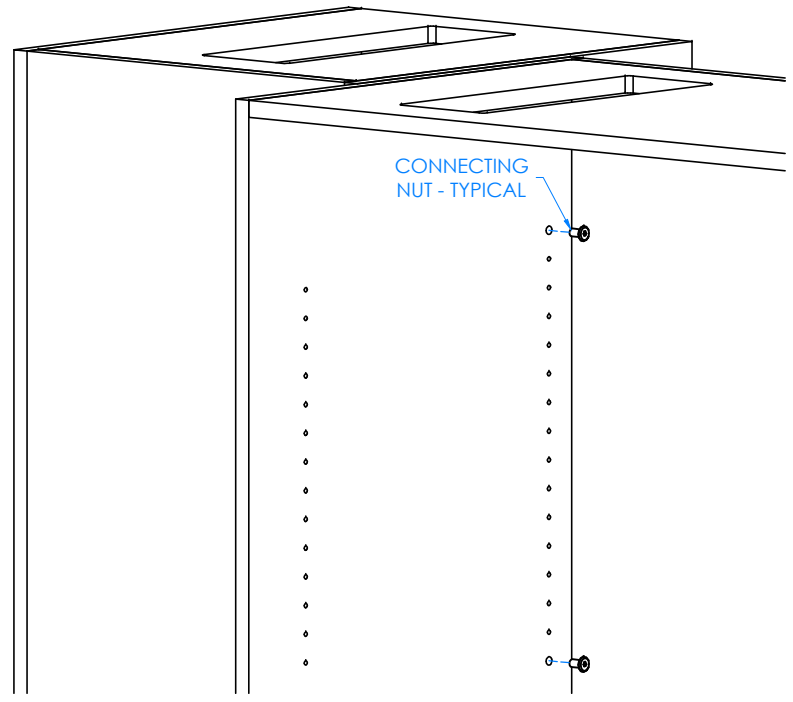


INSIDE OF DOOR CABINET - FRONT VIEW

DOORS AND HARDWARE REMOVED TO SHOW CLARITY

STEP 3:

- ATTACH ONE DOOR CABINET TO THE OPEN BASE CABINET WITH CONNECTING NUTS AND BOLTS PROVIDED.
- TWO CONNECTING BOLTS SHOULD BE PLACED ON THE INSIDE OF ONE DOOR CABINET AND TWO CONNECTING NUTS SHOULD BE PLACED IN THE INSIDE OF THE OPEN BASE CABINET.
- SCREW NUTS ONTO BOLTS.
- MAKE SURE ALL NUTS ARE ON TIGHT.
- REPEAT STEP FOR OTHER DOOR CABINET.



INSIDE OF OPEN CABINET - BACK VIEW

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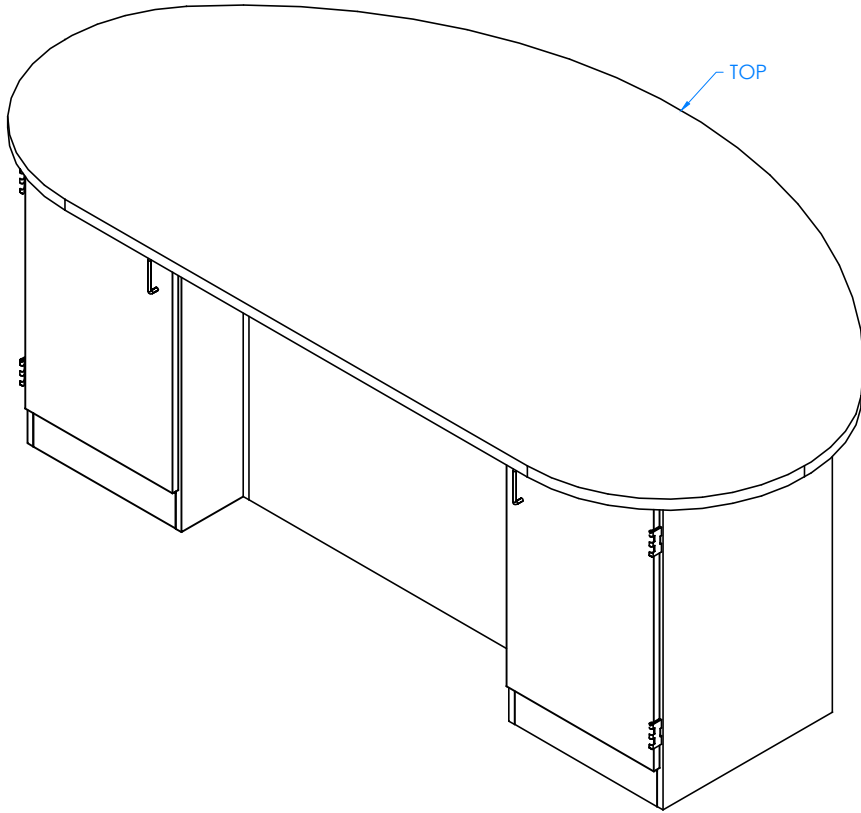
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AXIS EVOLVE - ROBOTICS WORKSTATION
ASSEMBLY INSTRUCTIONS

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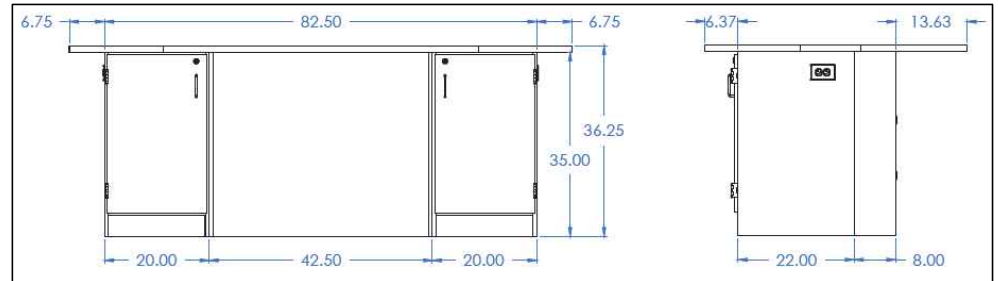
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STEP 4:

- PLACE TOP ON CABINETS WITH PROPER OVERHANG (SEE IMAGE BELOW).
- ATTACH TOP TO CABINETS WITH HARDWARE PROVIDED.
- SCREW THROUGH INSIDE OF CABINETS INTO THE TOP.
- PRE-DRILL HOLES IN TOP TO PREVENT CRACKING.
- MAKE SURE SCREWS ARE TIGHT AND TOP IS SECURE.

TOP PLACEMENT LAYOUT



NOTE:

1.

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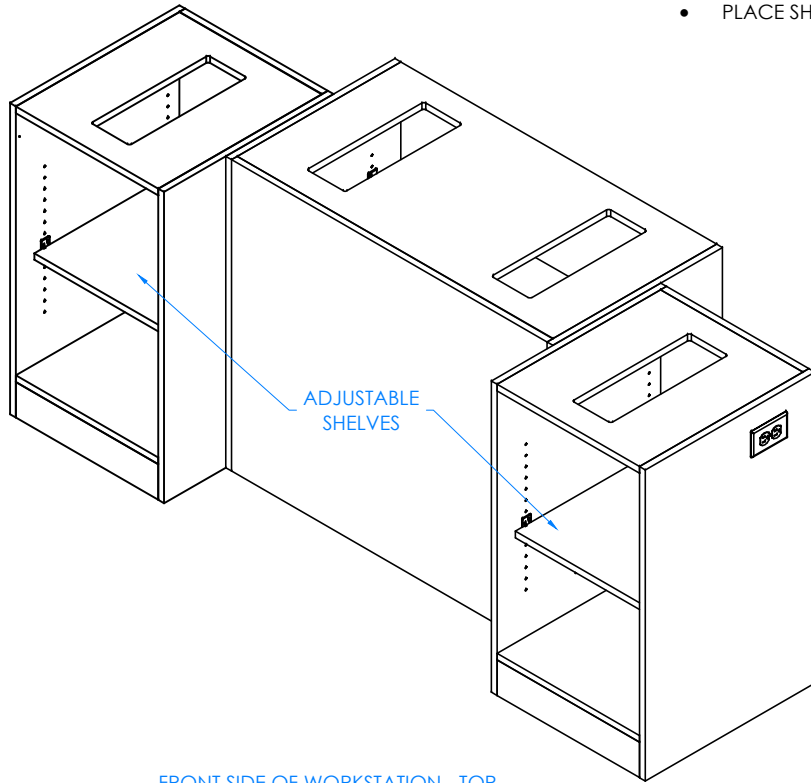
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 AXIS EVOLVE - ROBOTICS WORKSTATION
 ASSEMBLY INSTRUCTIONS

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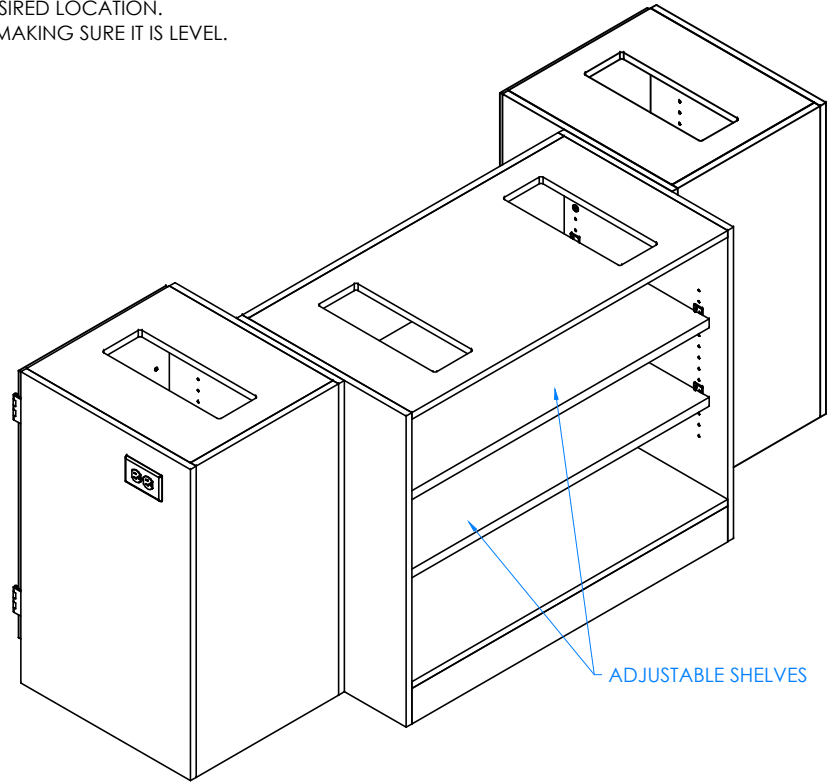
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STEP 5:

- INSERT SHELF CLIPS IN DESIRED LOCATION.
- PLACE SHELF ON CLIPS, MAKING SURE IT IS LEVEL.



FRONT SIDE OF WORKSTATION - TOP REMOVED TO SHOW CLARITY



BACK SIDE OF WORKSTATION - TOP REMOVED TO SHOW CLARITY

NOTE:

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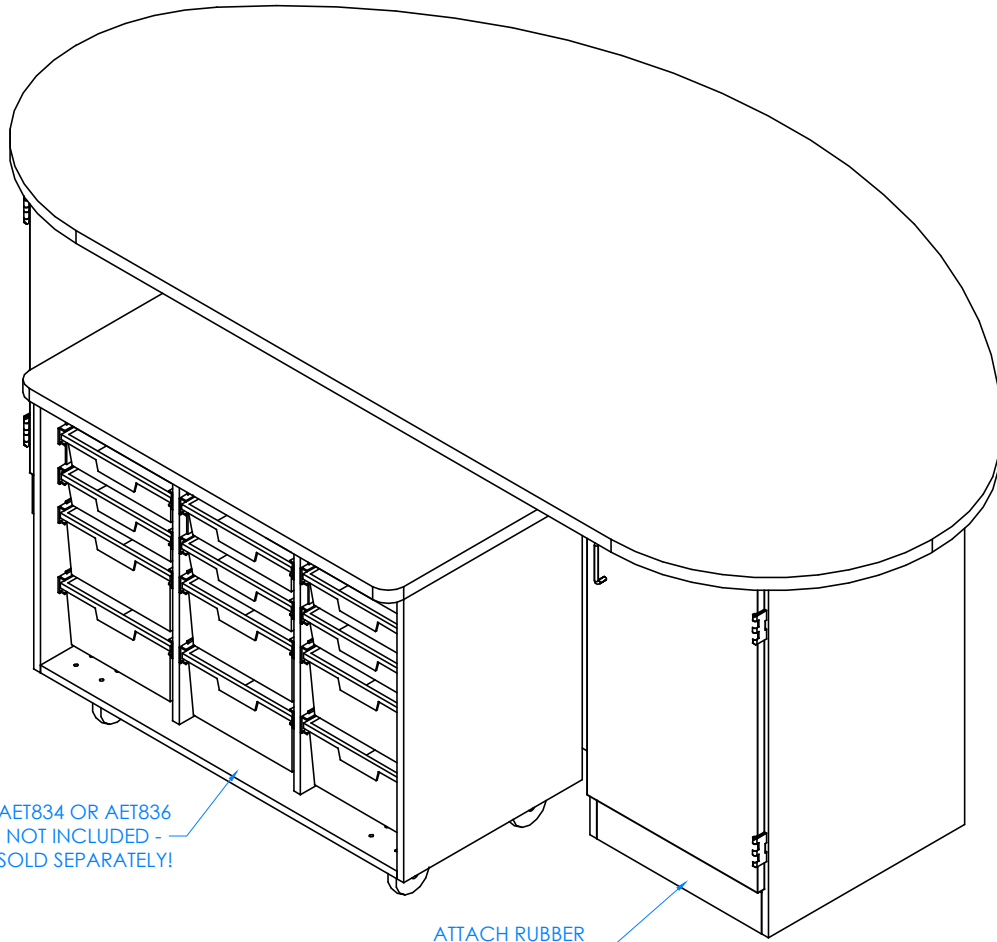
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AXIS EVOLVE - ROBOTICS WORKSTATION ASSEMBLY INSTRUCTIONS

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STEP 6:

- ATTACH RUBBER MOLDING TO BASE USING CONTACT CEMENT.
- SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER THE BASE MOLDING WITH HARDWARE PROVIDED.

AET834 OR AET836
NOT INCLUDED -
SOLD SEPARATELY!

ATTACH RUBBER
MOLDING TO BASE

COMPLETE UNIT SHOWN

NOTE:

1. MOBILE UNIT SOLD SEPARATELY.
2. ALL WATER, ELECTRICAL, AND GAS CONNECTIONS SHOULD BE PERFORMED BY A TRAINED PROFESSIONAL PER LOCAL CODE.

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